

FORMULA 1

HIGH CAPACITY SULFIDE SCAVENGER

H₂S SCAVENGERS / DEGASIFICATION



FORMULA 1 is a non-corrosive, fast acting, economical batch treatment sulfide scavenger that removes hydrogen sulfide contamination in one step for a dramatic reduction in volatile headspace emissions. It is typically used in tanks or vessels to treat sour fluids such as slop oil, waste water, etc.

FEATURES AND BENEFITS

- Moderate foaming capacity
- Contains no added formaldehyde
- High flash-point formula available in FORMULA 1-HFP
- Non-corrosive
- Fast acting
- Dramatically reduces turn-around time
- Suitable for environments with temperatures as low as -50°C (-58°F)

DIRECTIONS FOR USE

Use procedure

Use **FORMULA 1** as part of a mixing or injection procedure.

Recommended procedures include pumping sour fluid directly to a dilution of **FORMULA 1** contained within another tank or vessel. May also be added directly to sour fluid via spray and fluid injection to mitigate headspace and liquid-phase contamination simultaneously.

Dosage application

1 - 3 L/m³ (1 - 3 oz. / ft³) per 100 ppm_w dissolved H₂S for batch fluid treatment. Note that the application may be require dosage adjustments when determining H₂S concentration by headspace measurement due to variance in partitioning.

Dwell time/Operation time

Allow to mix with sour fluid thoroughly before measuring remaining contamination levels.

Additional guidelines

Can be diluted with methanol, glycols or water depending on use procedures.

FORMULA 1

HIGH CAPACITY SULFIDE SCAVENGER

PHYSICAL PROPERTIES

Appearance	Light amber liquid
Odour	Alcohol/amine
Specific Gravity @ 20°C	0.995-1.000
Viscosity	Not available
рН	10.2-10.3
Flash Point (TCC)	24°C (75.2°F)
Boiling Point	Not available
Freezing Point	≤ -49°C (-56°F)
Foaming Tendency	Moderate
Concentration Monitoring Techniques	Not determined
Water Solubility	Complete

INCOMPATIBILITY

Acids, oxidizing agents.

WAREHOUSING PRECAUTIONS

Keep containers tightly closed away from direct sunlight in a dry, cool and well-ventilated place.

AVAILABLE SIZES			
20L/ 5,28Gal.	205L/ 54,16Gal.	1000L/ 264,71Gal.	

FIRST AID MEASURES

EYE CONTACT

Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

SKIN CONTACT

Wash with plenty of water. Call a POISON CENTER or doctor/physician if you feel unwell. If skin irritation or rash occurs, get médical advice/attention. Take off immediately all contaminated clothing and wash it before re-use.

INHALATION

Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor/ physician if you feel unwell.

INGESTION

Rinse mouth. Call a POISON CENTER or doctor/ physician if you feel unwell.

HEALTH	2
FLAMMABILITY	3
REACTIVITY	0

LEGEND

- 0 = MINIMAL RISK
- 1 = SLIGHT RISK
- 2 = MODERATE RISK
- 3 = SERIOUS RISK
- 4 = SEVERE RISK

PERSONAL PROTECTION Security equipment WHMIS

IMPORTANT: Before using FORMULA 1, always be sure to read and follow precautions and directions for use appearing on the product container label and on the safety data sheet (S.D.S).



CLIFTON

125 Kingsland Avenue Clifton, NI 07014 Tel.: 201-567-3000 Toll free: 1-800-631-1652

MONTREAL

10,900 rue Secant Tel.: 514-355-4660

EDMONTON

11411-160 Street Anjou, Quebec H1J 1S5 Edmonton, Alberta T5M 3T7 Tel.: 780-454-3919 Toll free: 1-800-361-8927 Toll free: 1-866-454-3919

United States www.penetone.com

www.westpenetone.com